

POWDER POLYETHYLENE UM1415

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POWDER POLYETHYLENE

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Powder Properties

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Properties

Item	Unit	Nominal value	Test method
MFR	g/10min	15	ASTM D1238
Density	kg/m ³	923	ASTM D1505
Tensile strength	MPa	20	ASTM D638
Tensile elongation	%	800	ASTM D638
Hardness	(HDD)	50	ASTM D2240
Vicat softening point	°C	85	ASTM D1525
Brittle temperature	°C	<-70	ASTM D746
Melting point	°C	120	UBE method

Powder Properties

Item	Unit	Nominal value	Test method
Bulk density	g/cm ³	0.35<	UBE method
Particle size	pass	40	UBE method

Adhesion strength

Temp. of base plate	Test condition	Unit	Nominal value
225°C	peeling angle : 90° rate : 50mm/min	N/cm	42
250°C			47
275°C			52
300°C			52

* These values are typical properties and not to be considered as specifications.

Features

- Color : Black
- Weatherability, Adhesion

Applications